



**Peterbilt Sunvisor
Standard Cab
Blind Mount**

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Installation procedure for trucks with Existing Sunvisor:

1. The OEM Sunvisor needs to be removed, including the three brackets used to secure the OEM Sunvisor to the cab of the truck (If you have more than three brackets this is not the correct Sunvisor for your application).
2. The supplied brackets need to be attached to the cab of the truck with 3/16" huck bolts utilizing the existing mounting holes. Huck bolts are not included in installation kit. **See Detail B for special instructions concerning the installation of the two center brackets to the cab.**
3. Attach the Sunvisor to the cab of the truck starting with the two outboard bolts that exist on the truck and working toward the center. If the truck has **cab mounted mirrors**, it may be necessary to unbolt the top mirror arm from the cab bracket. The two halves of the Sunvisor align in the middle and bolt together on the backside of the Sunvisor. **Be sure center flanges of visor are inside center bracket assembly prior to tightening visor "ears" to side of cab. (See detail A)** The supplied fasteners are used to secure the Sunvisor to the brackets. (It is recommended that all of the bolts attaching the Sunvisor to the brackets be started before tightening any of them).

Installation procedure for trucks without existing Sunvisor:

Center bracket installation:

1. Remove the second huck bolt located to each side of the centerline of the cab above the windshield.
2. The center bracket needs to be attached to the cab of the truck with 3/16" huck bolts and utilizing the holes left by the two removed huck bolts in step 1. **See Detail B for special instructions concerning the installation of the two center brackets to the cab.**
3. Use the two remaining holes in the bracket as a template and line drill the roof cap with a 13/64" (.203") drill bit. Make sure that the backside of the area to be drilled is clear and the penetrating drill bit will not inadvertently do any damage.
4. Attach the center bracket to the roof cap with two more 3/16" huck bolts utilizing the two holes created in step 3.

Side bracket installation:

1. Remove the sixth huck bolts located to each side of the centerline of the cab above the windshield.
2. Orient the side bracket by aligning the bottom hole of the bracket with the hole of the removed huck bolt in step 1 and using a square between the side of the bracket and the bottom edge of the roof cap. Mark the second mounting hole location on each side.
3. Drill the roof cap in the locations marked in step 2 with a 13/64" (.203") drill bit. Make sure that the backside of the areas to be drilled is clear and the penetrating drill bit will not inadvertently do any damage.
4. The side brackets need to be attached to the cab of the truck with 3/16" huck bolts and utilizing the holes left by the two removed huck bolts in step 1 and the holes drilled in step 3.

Rev nut installation:

1. Remove the 1st and 2nd huck bolts on each side of the cab, above the door, and toward the front of the cab.
2. If the holes left by step 1 are too small for your particular rev nut, drill the holes to the specified hole size (Rev nuts and bolts are not supplied; 1/4 x 20 x 3/4" stainless steel bolt is recommended for all four locations). Make sure that the backside of the areas to be drilled is clear and the penetrating drill bit will not inadvertently do any damage.

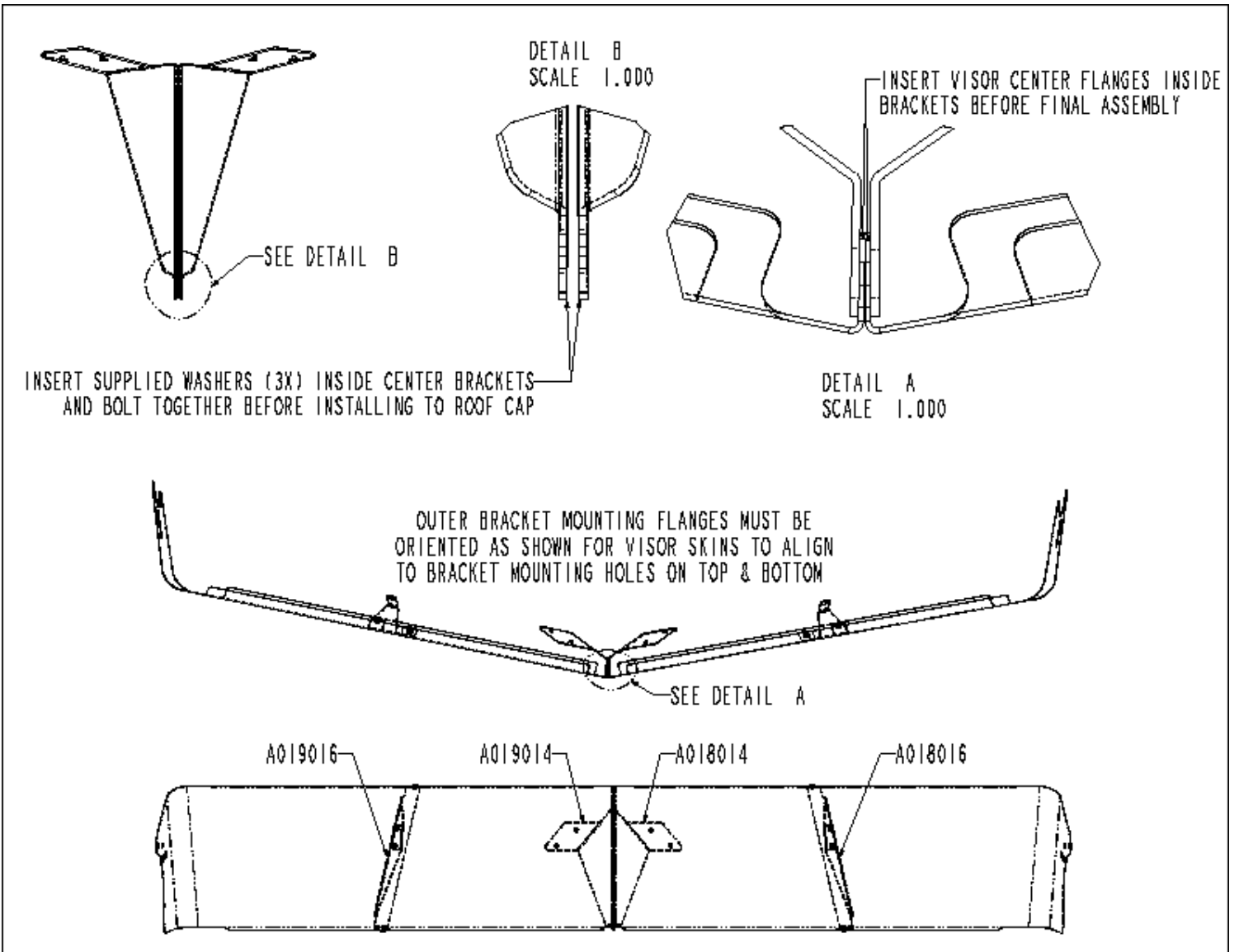
Sunvisor Installation:

1. Attach the Sunvisor to the cab of the truck starting with the two rev nuts per side that were previously installed on the truck and working toward the center. The supplied fasteners are used to secure the Sunvisor to the brackets. If the truck has **cab mounted mirrors**, it may be necessary to unbolt the top mirror arm from the cab bracket. The two halves of the Sunvisor align in the middle and bolt together on the backside of the Sunvisor. **Be sure center flanges of visor are inside center bracket assembly prior to tightening visor "ears" to side of cab. (See detail A)** (It is recommended that all of the bolts attaching the sun visor to the brackets be started before tightening any of them).
2. Securely tighten all hardware.

CAUTION: Sheet metal parts may have sharp edges

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Rev A



Note: The brackets for the Sunvisor must be installed onto the cab of the truck with 3/16" huck bolts to insure a secure and watertight installation. It is recommended to have the brackets installed at a factory authorized repair center. The fasteners included with this Sunvisor are intended for attaching the Sunvisor to the brackets

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