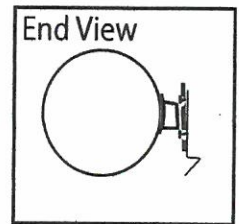
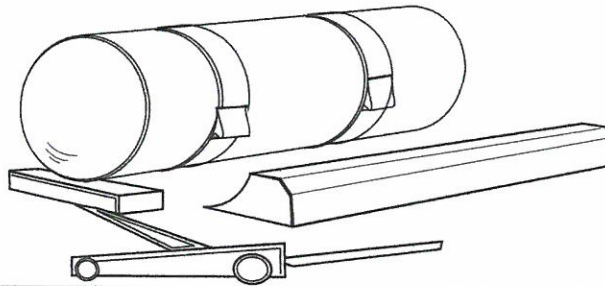
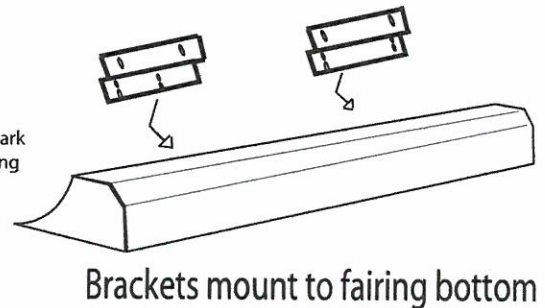
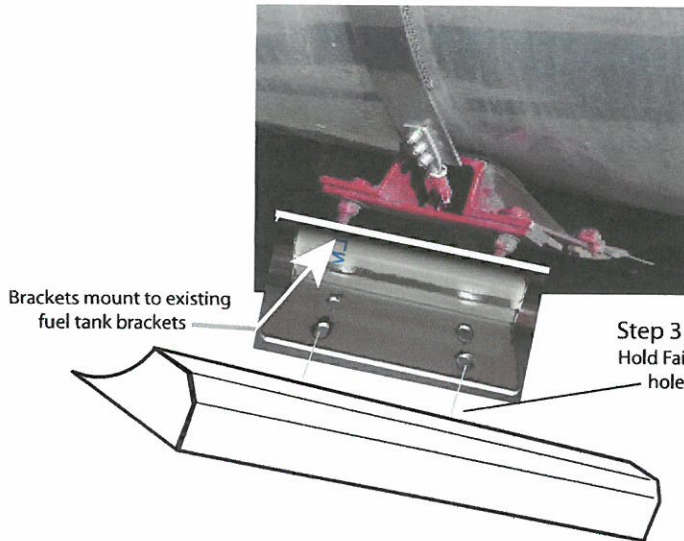


Kenworth: VK 150001(60") VK 150002 (66")**Step 1**

- A) Place support block and jack under one end of the fuel tank.
- B) Loosen bolt on strap brkt (one brkt at a time)
- C) Unbolt one bracket, place WM bracket on, and tighten.

**Step 2** A) With brackets on the tank, hold the Fairing in position and mark where the brackets are located on the Fairing.**Step 3**

- A) Once brackets are mounted to strap, hold fairing against brackets and mark where holes are to be drilled.

Step 4

- A) Center punch where the holes are to be drilled.
- B) Use a variable speed drill and use a very low rpm to drill the pilot holes using a 5/16" drill bit (use a low rpm so as not to heat the metal, heating the metal will work harden it and make it very hard to drill through!).
- C) Clamp a wood backing to the stainless steel to make a clean hole, and so that the drill bit does not draw through the hole too quickly.

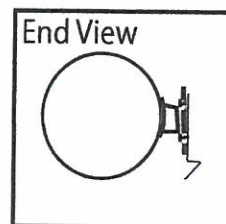
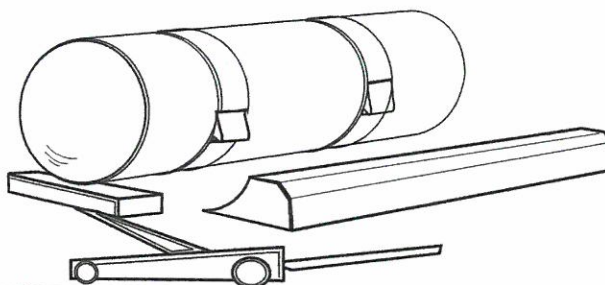
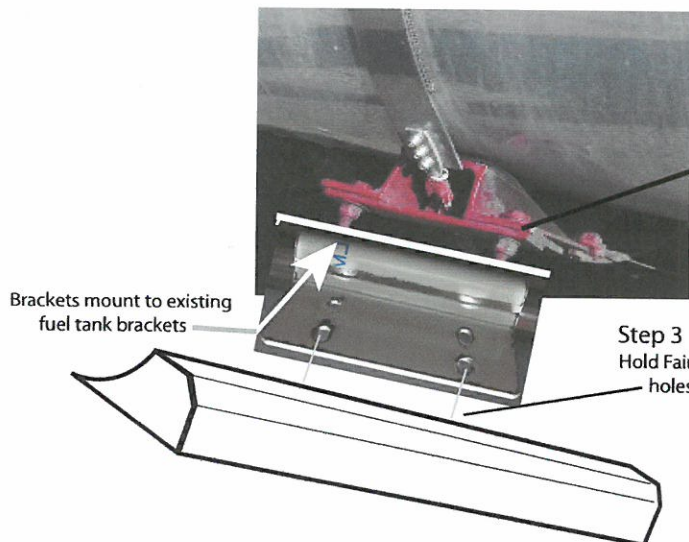
Step 5 (2 people required)

- A) Put carriage bolts in the hole on the brackets and use masking tape to hold them in position.
- B) Replace the tank Fairing on the brackets.
- C) Tighten all nuts, securely fastening the Fairing to the brackets.

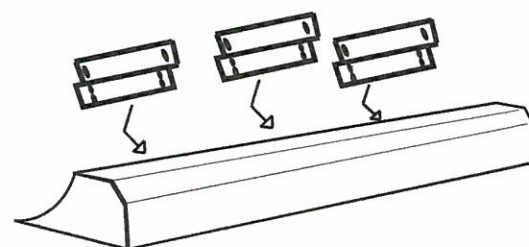
Pkg by		Date	Revised 6/13
Item	QTY	Description	Size
①	2	Fairing	60" or 66"
②	4	Brackets (VK 150001-3)	10"x 5-5/8"x 4"
③	16	Carriage Bolts	5/16 -20
④	16	Washers	5/16 -20
⑤	16	Lock Nut	5/16 -20

Kenworth: VK 150003 (73")**Step 1**

- A) Place support block and jack under one end of the fuel tank.
 B) Loosen bolt on strap brkt (one brkt at a time)
 C) Unbolt one bracket, place WM bracket on, and tighten.

**Step 2** A) With brackets on the tank, hold the Fairing in position and mark where the brackets are located on the Fairing.

Brkt mounts to existing strap bracket.
 Remove nuts and re-mount new bracket on top of existing bracket.



Brackets mount to fairing bottom

Step 3

- A) Once brackets are mounted to strap, hold fairing against brackets and mark where holes are to be drilled.

Step 4

- A) Center punch where the holes are to be drilled.
 B) Use a variable speed drill and use a very low rpm to drill the pilot holes using a 5/16" drill bit (use a low rpm so as not to heat the metal, heating the metal will work harden it and make it very hard to drill through!).
 C) Clamp a wood backing to to the stainless steel to make a clean hole, and so that the drill bit does not draw through the hole too quickly.

Step 5 (2 people required)

- A) Put carriage bolts in the hole on the brackets and use masking tape to hold them in position.
 B) Replace the tank Fairing on the brackets.
 C) Tighten all nuts, securely fastening the Fairing to the brackets.

Pkg by		Date	Revised 6/13
Item	QTY	Description	Size
①	2	Fairing	73"
②	6	Brackets (VK 150001-3)	10"x 5-5/8"x 4"
③	24	Carriage Bolts	5/16 -20
④	24	Washers	5/16 -20
⑤	24	Lock Nut	5/16 -20