

Visor Installation

(For most trucks)

Read Entire Instructions Sheet Before Beginning

Safety Glasses	7/16" Wrench
Grinder	Phillips Head Screwdriver Silicone or "Loctite®"
Hammer	Permanent Marker
Tape	Window Cleaner and Paper Towels
Power Drill	1/8" & 1/2' Drill bit
Safety Glasses	7/16" Wrench
Grinder	Phillips Head Screwdriver Silicone or "Loctite®"

Steps:

- 1) Remove your current visor if you have one:
 - A) Note: You will need to reuse the bolts which go into the side of the cab at the ends of the visor.
 - B) You can either bend away the current brackets or remove them.
- 2) Assemble the visor with all of the mounting brackets. Tighten the machine screws only finger tight.
- 3) Using two people to place the visor into position and screw the four bolts into both ends or however many the side visor has.
- 4) With one person holding the center of the visor, the other person will check alignment. When the brackets are in position use them as templates. Mark the new mounting holes with a permanent marker.
- 5) Remove the visor.
- 6) Remove the front portion of the inner headliner, so when you begin to drill out the holes, you don't drill into it.
 - A) Note: This is just a precaution, in case Step 8 is not performed correctly.
 - B) Note: The headliner can hang, as long as you leave room for the drill bit to clear and doesn't need to be removed fully.
- 7) Drill out a small hole with a 1/8" drill bit to have a starting point and for the bigger drill bit to follow.
 - A) Note: If a hole aligns with a cab taper screw, you'll have to grind out the hole before drilling it out.
 - B) Make sure to take it slow and cover your windshield, the metal scraps will scratch them up.
- 8) Set a drill stop one inch from the tip of the drill bit tip to prevent breaking through and drilling into the headliner. If you do not have a drill stop, wrap tape around the drill bit approximately one inch from the tip of the bit, this will prevent "Breaking through" and damaging the interior headliner.
- 9) Drill the pilot holes using a 1/8" drill bit.
- 10) Drill out the 1/8" holes with a 1/2" drill bit. (Make sure the drill stop is in place)

- 11) Remove or blow out any dust from the drilled holes. Press the well nuts into the 1/2" holes you just drilled
- 12) Install the mounting bracket per side. Once you feel the bolt "bottom out" STOP TIGHTENING.
 - A) Optional: Fill well nut hole with silicone.
- 13) Remove the PVC coating from the visor.
 - A) Note: Remove PVC from around the holes for the brackets and not the whole visor. Helps with scratching and less to clean.
- 14) Install the driver's side portion of the visor first.
 - A) Finger-tighten the "side of cab bolts" through the holes in the end of the visor.
 - B) Start the machine screws into the outside bracket to temporarily hold it in position.
- 15) Repeat Step 7 with the passenger side.
- 16) Where the visors join together, screw in the top and bottom machine screws until finger tight. You might have to remove the screws from the outside brackets to have the center holes line up. The visor is made to fit very snug, and you might need to place a small screwdriver in the middle to help align the middle holes.
- 17) Align the visor by snugly tightening one of the screws in each mounting bracket. Start from the outside of the cab and work toward the middle, one screw per bracket at a time.
- 18) Once the visor is in alignment, tighten the screws with the Nylock nuts.
- 19) Tighten all remaining bolts and machine screws.
- 20) Wipe away fingerprints using window cleaner and paper towels.