

# VK 136003 2 Piece

## Kenworth Wicked Gangster

### Drop Visor Instructions

#### Read Entire Instruction Sheet Before Beginning

Safety Glasses	10mm Metric Wrench
Grinder	7/16" Wrench
Silicone or "Loctite <sup>®</sup> "	Phillips Head Screw Driver
Masking Tape	Window Cleaner and Paper Towels
1/4" Drill bit	

#### **Steps:**

- 1) Visor bracket channels are attached to visor body @ Factory.
- 2) Remove your current visor:  
Note: You will need to reuse the bolts which go into the side of the cab at the ends of the visor.
- 3) Grind off the heads of the Huck bolts.
  - a) Hold the existing brackets in place and take your time grinding Huck heads. If you grind too fast or hard it will melt the paint around the head. It is recommended that you only grind a little bit at a time.
- 4) Carefully pull down headliner toward front of cab (*interior support plates will mount inside of cab*).
- 5) Bolt Visor Halves together with center brackets sandwiched in between.  
- Attach Visor brackets to visor body including 2 piece small brackets.
- 6) Install the visor on the truck ends first.
  - a. Screw in a couple of turns the "side of cab bolts" through the holes in the end of the visor.  
Use lock washers on bolts at visor end that mount directly to truck cab to prevent loosening due to normal road vibrations.
- 7) Hold visor up to truck to align brkts & mark holes to drill (requires 2 persons).
- 8) Drill holes in cab (using 1/4" drill bit). Interior support plates mount inside of truck.
- 9) Insert bolts (see reverse). Once you feel the bolt "bottom out" STOP TIGHTENING. Use support plates inside of cab.  
**Note: use rubber washers between outer cab bracket and truck cab to prevent damaging cab.**
- 10) Align visor as desired and tighten all bolts.
- 11) Remove the PVC coating from the visor.
- 12) Wipe away fingerprints with window cleaner.



# Kenworth 2 pc Visor VK136003 Wicked Gangster Curved Windshield 07 - Newer

## INSTALLATION INSTRUCTIONS

Support Plates mount inside of cab



Rubber washers mount between brackets and cab to prevent vibration (see diagram 2 below)

Hex Head bolts  
mount inside of cab

Large brkts 1/2s are  
attached to visor @ factory

VK136003-4  
Mounted @ factory

Holes  
align  
over  
huck  
rivets

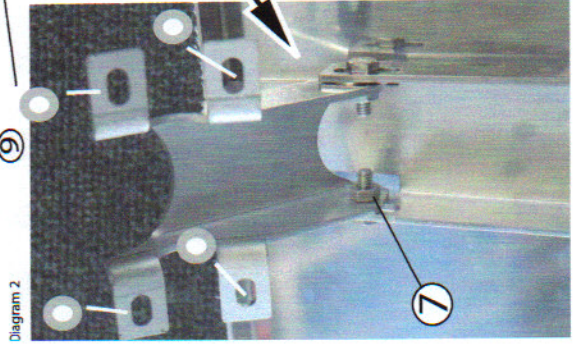
Reuse Original Bolts

Inside of Cab View

VISOR 1/2s Bolt Together

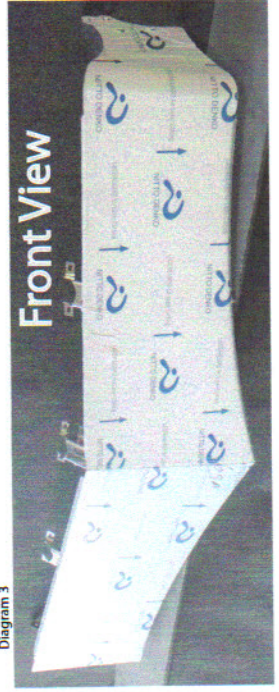
Rubber washers mount between  
bracket and cab to prevent vibration

⑨



Small Brkt bolts  
to visor mntd brkt.

Diagram 3



Packaged By:		Date	REVISION 9/12
Item	QTY	Description	Size
①	2	Visor body Halves	13.5" x 35"
②	2	Outer Visor Brkts (vk136003-4/5)	Mounted @ factory
③	2	Center Brkts (vk136003-3/2)	1" x 12 1/2"
④	3	Cab Mounted Brkts (vk136003-6)	5" x 6 3/4"
④a	3	Cab support plates	6" x 2-3/4"
⑤	12	Hex Head Bolts (for cab mount)	1/4-20 x 1 1/4"
⑥	10	Hex Head Bolts	1/4-20 x 3/4"
⑦	22	Nylock Nuts	1/4-20
⑧	44	Flat Washers	1/4-20
⑨	12	Rubber Washers	1/4-20
⑩	2	Lock Washers	1/4-20
⑪	4	Nylock Nuts (used in factory mounting)	10/24
⑫	4	Carriage Bolts (used in factory mounting)	10/24 x 1/2"