

Freightliner Century/Columbia Mid-Roof/Condo Replacement Visor & 17" Drop Visor, 2003 & Earlier

Part numbers 255XX

Before beginning the installation of your new RoadWorks® visor please verify that your truck is a mid-roof or a condo sleeper. If your truck is a flat top, then you do not have the correct visor. Call RoadWorks® Manufacturing, Inc. at 1-800-448-8741 for assistance in determining the correct part number. Please have the model, year, and style of sleeper of your truck ready when calling.

PLEASE READ THE DIRECTIONS COMPLETELY BEFORE BEGINNING.

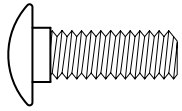
Installation

1. Remove factory visor skins and brackets. Set aside the hardware you removed that held the center bracket to the truck.
2. Arrange the brackets on a flat surface as shown in Diagram #2 on the reverse side.
3. Install the -01 center bracket using the factory hardware you set aside in step #1 (see Diagram #2 on the reverse side). Fully tighten these bolts.
4. Hold the -17 driver's side bracket and the -18 passenger's side bracket into the indentations on the cab and mark the holes. Drill the marked spots to ½" diameter, being careful not to damage the cab.
5. Install the -17 driver's side bracket and the -18 passenger's side bracket using 1¼" hex bolts, lock washers, flat washers, and neoprene well nuts in the locations marked and drilled in step #4. Fully tighten these bolts.
6. Loosely install a -14 bracket to the -17 bracket on the driver's side of the cab and the -16 bracket to the -18 bracket on the passenger's side of the cab using ¾" carriage bolts, flat washers, lock washers, and hex nuts (see Diagram #2 on reverse side). Do not fully tighten these bolts.
7. Loosely install the remaining -14 bracket to the driver's side of the -01 center bracket and the remaining -16 bracket to the passenger's side of the -01 center bracket using ¾" carriage bolts, flat washers, lock washers, and hex nuts (see Diagram #2 on reverse side). Do not fully tighten these bolts.
8. Peel the PVC film from the center joint only of the -13 and -15 visor skins.
9. Loosely install the -13 and -15 visor skins to the two -14 and the two -16 brackets which are on the cab using ¾" carriage bolts, flat washers, lock washers, and hex nuts. Fully tighten the center joint together using ¾" hex bolts, flat washers, lock washers, and hex nuts.
10. Loosely attach the outsides of the visor skins to the sides of the cab using 1¼" carriage bolts, flat washers, lock washers, and hex nuts. **Important: Do not fully tighten these bolts!**
11. Fully tighten the ¾" carriage bolts securing the visor skins to the two -14 and the two -16 brackets from step #9.
12. Fully tighten the bolts that join the brackets together from steps #6 and #7.
13. Fully tighten the bolts on the sides of the visor from step #10.
14. Peel the PVC film from the visor skins. This completes the installation.

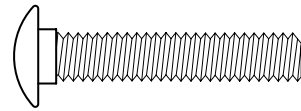
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DIAGRAM #1

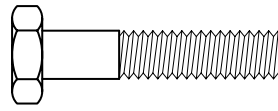
HARDWARE



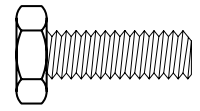
3/4" CARRIAGE BOLT



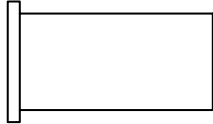
1 1/4" CARRIAGE BOLT



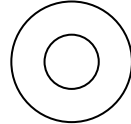
1 1/4" HEX BOLT



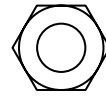
3/4" HEX BOLT



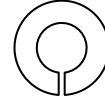
NEOPRENE
WELL NUT



FLAT
WASHER



HEX NUT



LOCK
WASHER

DIAGRAM #2

